

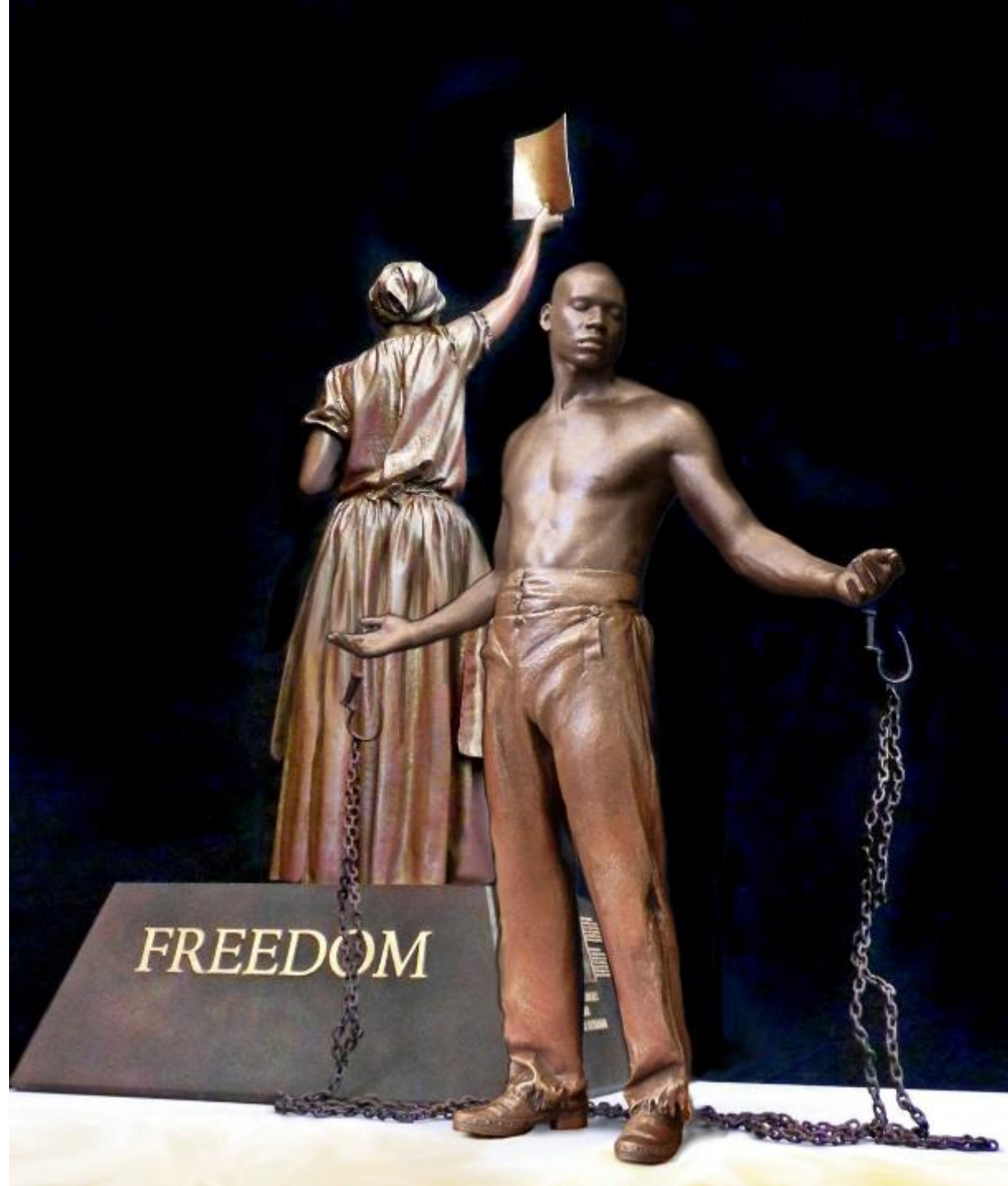
EMANCIPATION AND FREEDOM MONUMENT

Commissioned by the Virginia Dr. Martin Luther King, Jr.
Memorial Commission for construction on
Brown's Island in Richmond

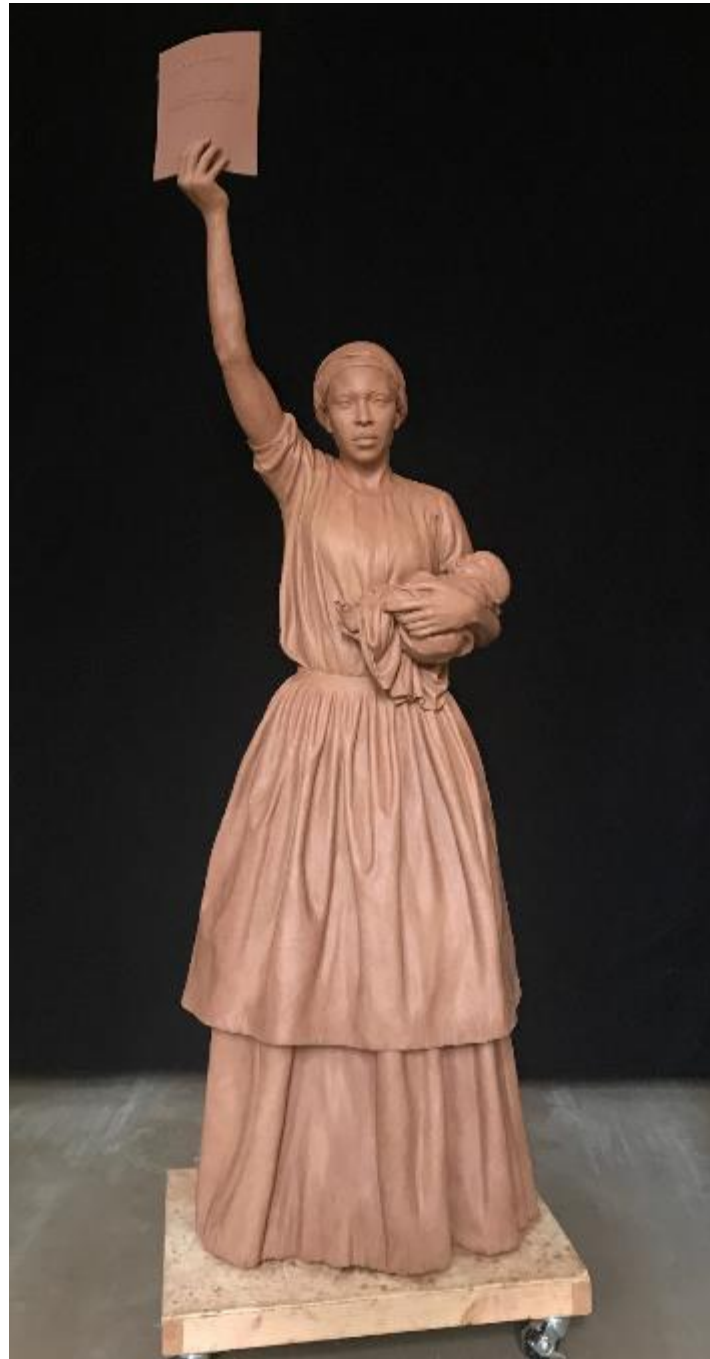
Sculptor: Thomas Jay Warren

Landscape Architect: Four Winds Design

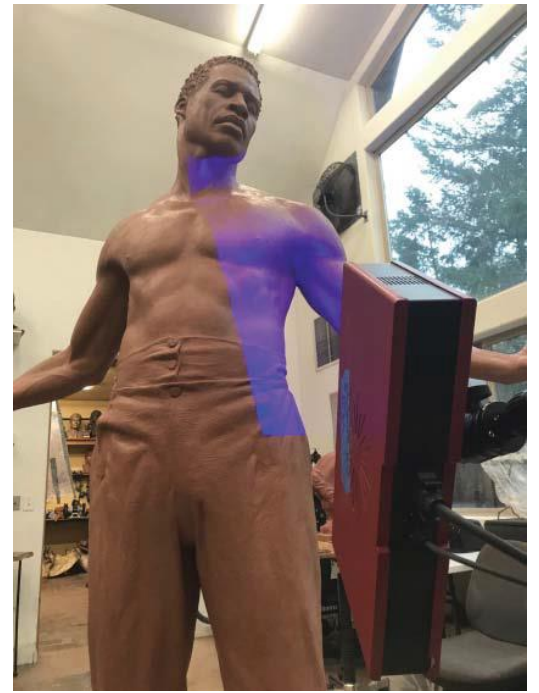
Emancipation
and Freedom
Monument
Early Model
*12-foot bronze
figures*



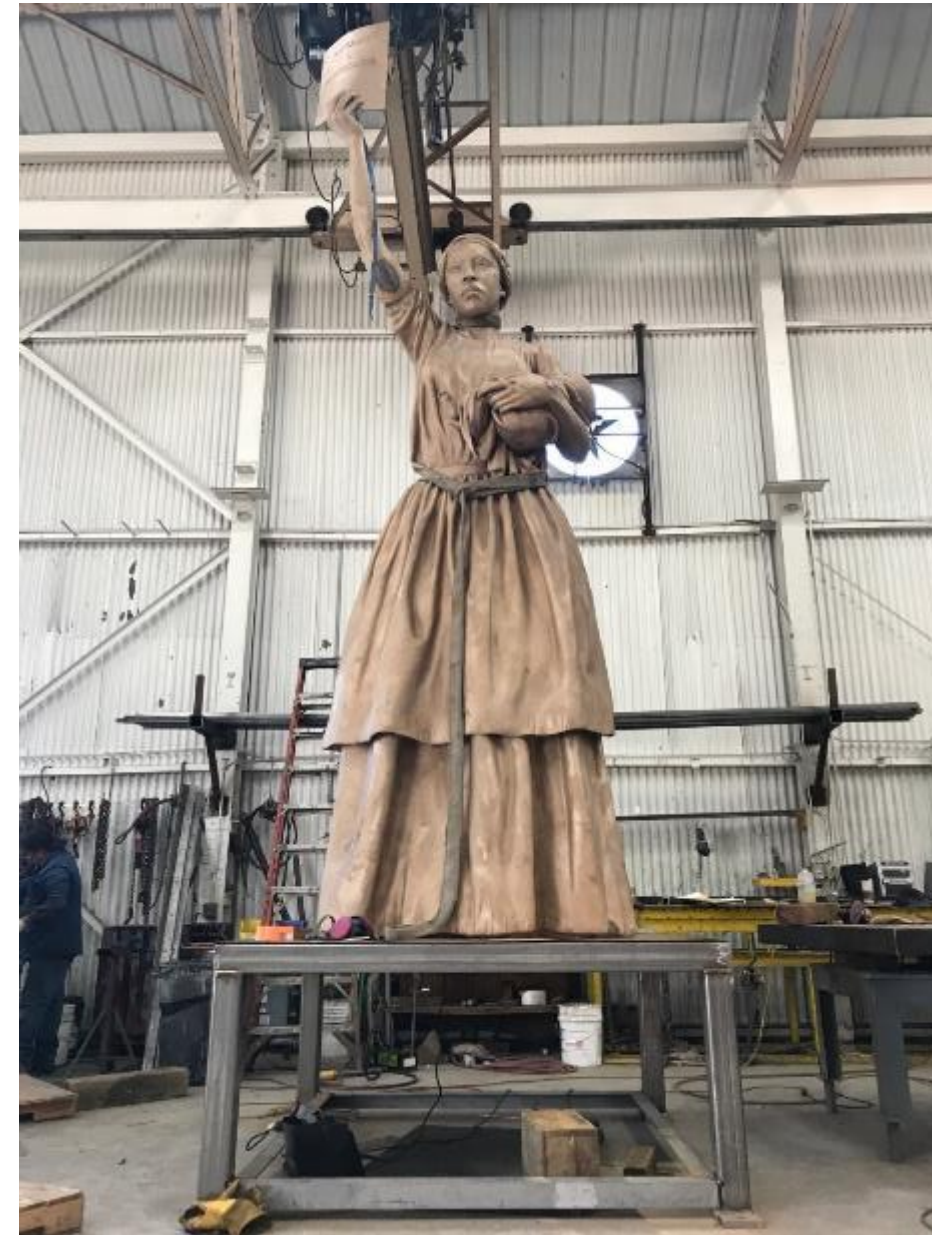
Life-Size Clay Figures
*Approved by the
Commission 3/12/19*



3D Scanning and Enlargement of Figures *2019*



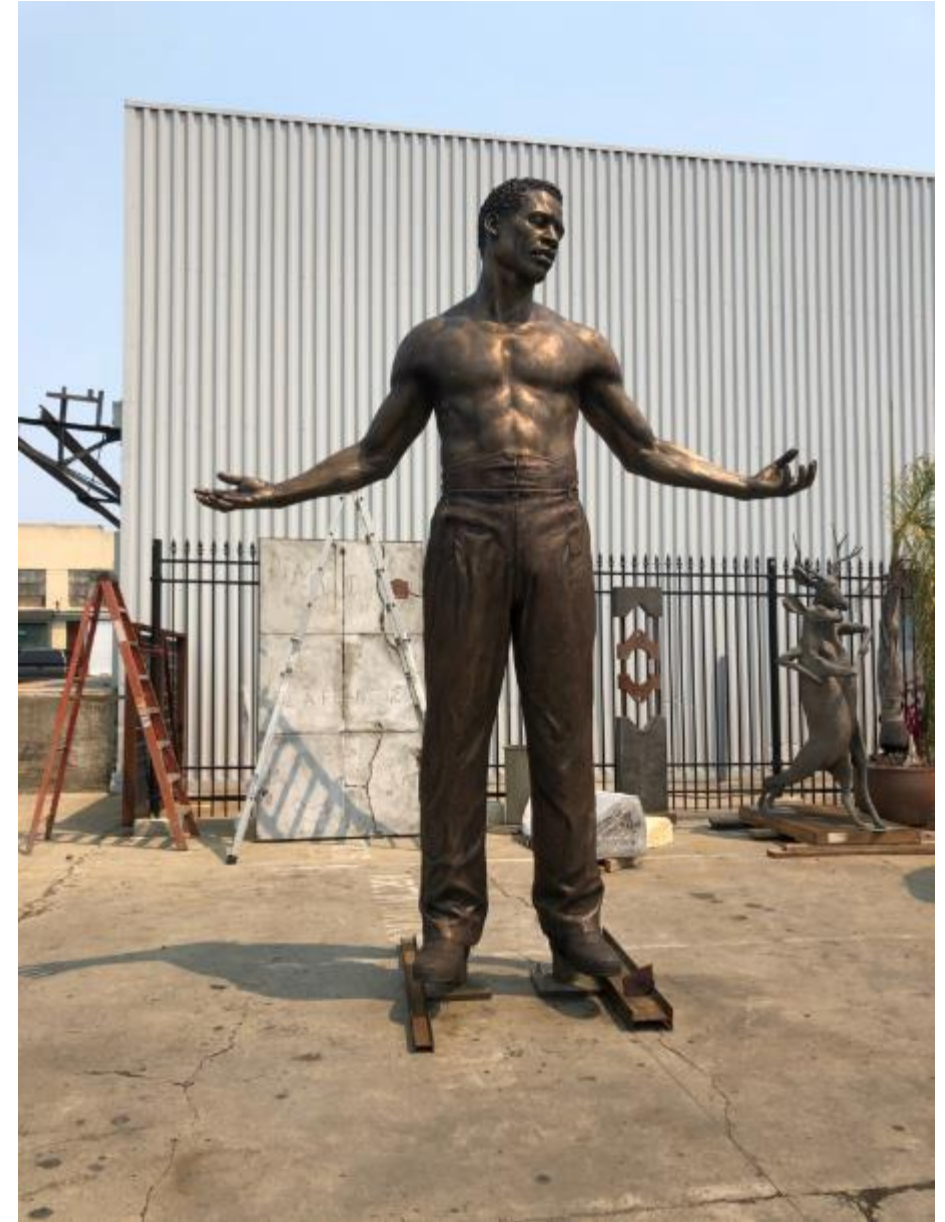
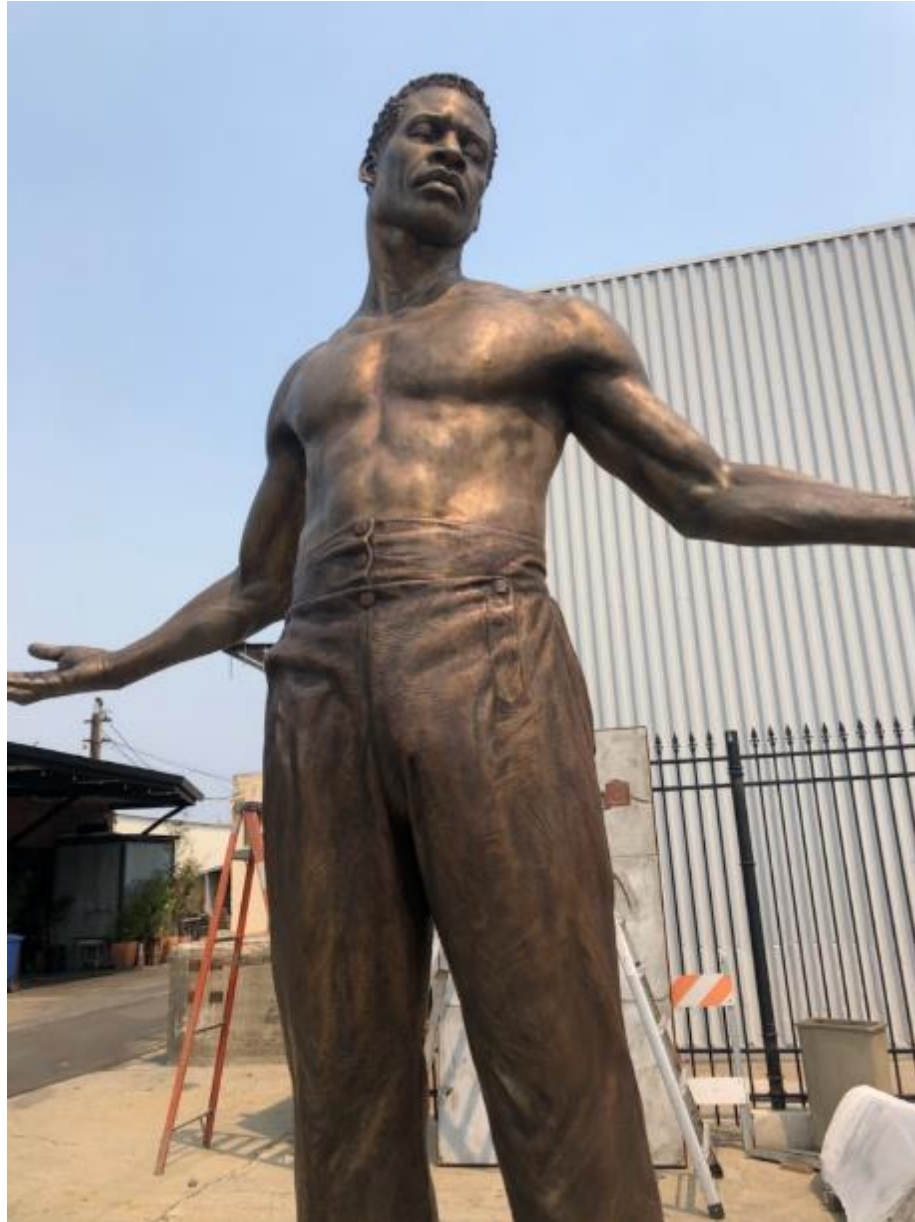
Bronze Casting and
Assembly at
Foundry
February 14, 2020



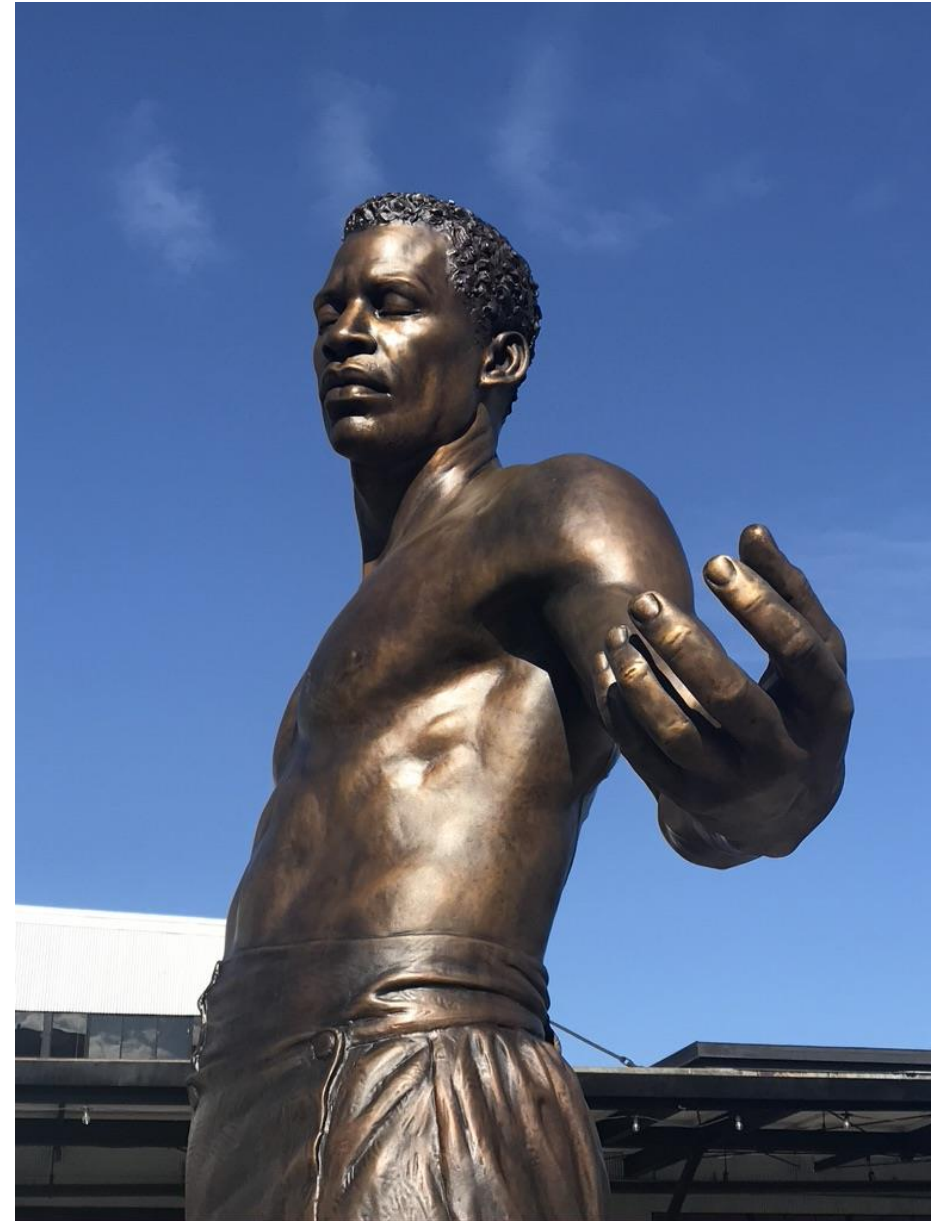
Bronze Casting and
Assembly at
Foundry
February 14, 2020



Patina Finish at
Foundry
Summer 2020



Patina Finish at
Foundry
Summer 2020



Patina Finish at
Foundry
Summer 2020



Pedestal panels and Emancipation Proclamation



Bronze statues secured at DGS warehouse in Henrico



Bronze figures
for Commission
approval

